

Pre-Shipment Inspection Report

This report has been redacted for publication: all client, factory, and personnel identifying details (names) have been withheld.

Product Description

Product Name	T-shirt
Inspection Location	China
Inspection Date	September 14, 2026
Order Quantity	15,635 pcs
Qty Ready for Inspection	13,201 pcs
Reference Sample Available	Yes

OVERALL INSPECTION RESULT

FAILED

Client retains the final decision to reject or approve the shipment.

Inspection Result Summary

WORKMANSHIP (DEFECTIVES LIST)	CRITICAL	MAJOR	MINOR
Found	0	17	23
Max Allowed	0	14	21
Checked	315	315	315
Result: Beyond AQL — most serious defects found in the stripe/print alignment at the side seam.			

CATEGORY	RESULT	FINDINGS / REMARKS
Tests	Failed	Stripe section did not match at side seam.
Quantity	OK	84% of order quantity finished and packed — 13,201 of 15,635 pcs.
Product Color	N/A	Color checked against TPX Pantone book.

CATEGORY	RESULT	FINDINGS / REMARKS
Artworks	OK	Compared with shipment sample.
Product Dimensions & Weight	OK	—
Packing & Packaging	N/A	Packaging instruction not provided by client.
Shipping Marks	N/A	Shipping marking not provided by client.

OTHER REMARKS

1. 84% of the total order quantity finished and packed — 13,201 pcs out of order quantity 15,635 pcs.
2. ½ grade rule applied for measurement since the client did not provide a measurement tolerance.
3. Shipment sample was used for comparison with the product.
4. Samples were not collected from the factory.
5. Needle-detection machine was not provided by the factory.
6. Pantone code was provided by the client (C-coded book); the color matches the provided sample.
7. Weight calibration certificate was attached to the draft report section with the packing list.
8. 10 of 29 cartons were repacked before the inspector left, as the factory took a long time to repack.

Inspection Standards

Inspection Type	Pre-Shipment Inspection
Sampling Standard	ISO 2859-1 (Mil Std 105E)
Sampling Level	II
AQL for Critical Defectives	Not Allowed
AQL for Major Defectives	2.5
AQL for Minor Defectives	4.0
Sampling Size (Cri / Maj / Min)	315 / 315 / 315 pcs
Number of Inspected Pieces	315 pcs
Cartons Available for Inspection	949
Number of Inspected Cartons	35
Inspector	QC Inspector (name redacted for publication)
Report Approver	QA Manager (name redacted for publication)

I. Quality Criteria

1. QUANTITY

ITEM / STYLE	ORDERED QTY	PACKED IN CARTONS	FINISHED, NOT PACKED	NOT FINISHED
T-shirt	15,635	13,201	600	1,834
Total	15,635	13,201	600	1,834

Expected: 80% of order quantity finished and packed (15,635 pcs). **Result: OK** — 84% finished and packed (13,201 of 15,635 pcs).

2. PRODUCT APPEARANCE

Result: OK — compared against the approved shipment sample.



Front view



Back / inside-front view

3. COLORS

Client's comment: as samples.

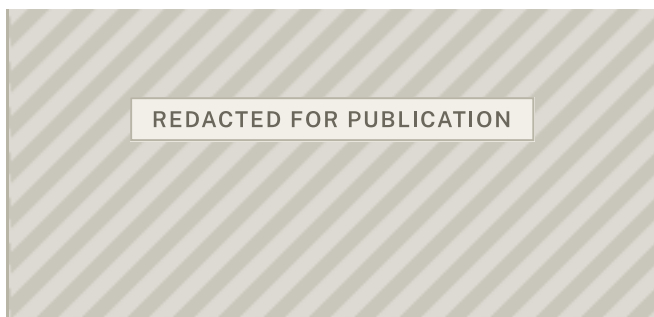
PANEL	PANTONE CODE
Panel 1	18-1550 TPX
Panel 2	18-0935 TPX
Panel 3	11-0602 TPX
Panel 4	17-4027 TPX

4. ARTWORK

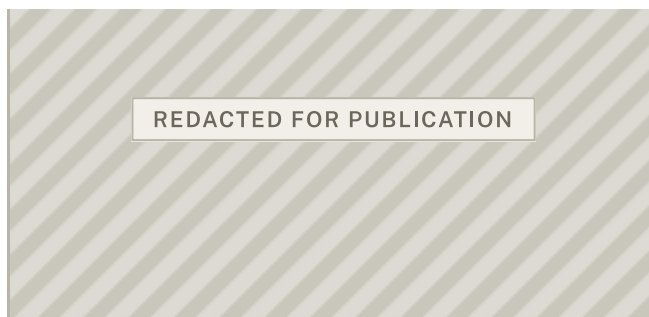
Result: N/A — production sample vs. approval sample. Logo on poly bag, Pantone 19-0303 TPX; design specification not provided by client. No defective logo found.

CHECK	RESULT	FINDING
a. Logo technical compliance (design, spelling, font)	N/A	Sampling size II — reference specification not provided by client.
b. Logo colors	N/A	Pantone 19-0303 TPX.
c. Logo dimension, positioning & alignment	N/A	Logo on poly bag: 13.5 × 2 cm; positioned 17 cm from top, 8.7 cm from each side.
d. Label / sticker	OK	Care label at left side seam, 8.5 × 4.5 cm. Barcode tag at C.B. neck (string), 10 × 6 cm. Barcode sticker on poly bag, 6.3 × 3.5 cm. Size label at C.B. neck, 4 cm from top. Flag label at left side seam, 4 × 1.3 cm.





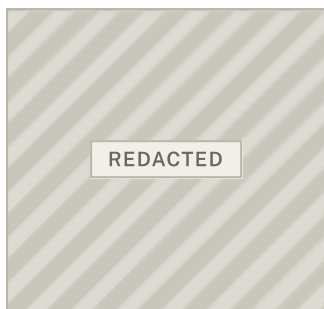
Logo reference



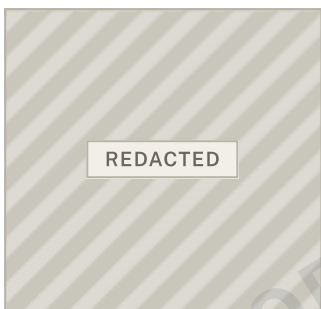
Label / sticker detail

5. PRODUCT DIMENSIONS & WEIGHT

Result: OK — measured at chest, back neck drop, bottom hem and weight checkpoints.



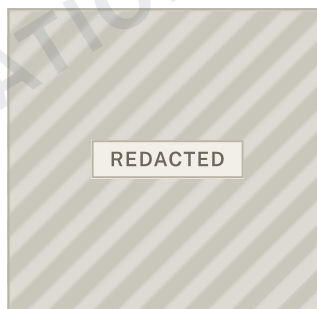
Chest



Bottom



Back neck drop



Weight

6. PACKAGING

CHECK	RESULT	FINDING
a. Inner packing	N/A	No inner packing used.
b. Unit packing (poly bag)	N/A	Warning instruction printed on poly bag; 8 ventilation holes; no silica gel present.

7. OUTER PACKING (CARTONS)

Result: N/A — 7-ply carton, 3 corrugated layers; sealed with adhesive; products perfectly fitted with no gaps or crush.

CARTON #	# OF PIECES	DIMENSIONS L×W×H (CM)	WEIGHT (KG)
1	29	38 × 30 × 23	4.78
139	58	38 × 30 × 43	9.40
248	14	38 × 38 × 12	2.76
528	14	38 × 30 × 27	2.64
674	32	38 × 30 × 44	2.54

Maximum allowable export carton weight: 15 kg. Sealing method: adhesive.

8. SHIPPING MARKS

Result: N/A — front markings match; only one side marking found on carton.

II. Tests & Special Requirements

TEST	SAMPLING	COMMENTS	RESULT
Carton drop test (ISTA 1A — 6 faces, 3 edges, 1 corner)	3 cartons	Checked 3 cartons × 10 sides, 760 mm drop height.	Passed
Fabric weight check (GSM)	3 pcs	Found GSM 152–154.	N/A
Adhesive test on markings, printing & logos	S1 (5 pcs)	Satisfactory.	Passed
Pantone book color comparison	II (315 pcs)	Matches shipment sample & TPX pantone book.	Passed
Seaming strength test	II (315 pcs)	Satisfactory.	Passed
Stitches per inch (SPI) count	S1 (5 pcs)	Found SPI 11–12.	N/A
Wash care label information check	II (315 pcs)	See label/sticker section.	Passed
Barcode scanning test	S2 (8 pcs)	Satisfactory.	Passed
Comparison with approval sample / technical file	II (315 pcs)	Satisfactory vs. approved sample with knit-craft tag.	Passed
Assortment check on inspected cartons	S1 (5 pcs)	Satisfactory, as required by client.	Passed
Rub test (dry/wet) on markings & printing	II (5 pcs)	Markings remained legible after solvent rub.	Passed
Color shading check (within & across pieces)	20 pcs / 315 pcs	Satisfactory across all checked pieces.	Passed
Stripe / check matching between panels	II (315 pcs)	Print did not match at side seam.	Failed
Importer information label integrity	II (315 pcs)	Satisfactory, unmodified.	Passed
Needle damage check	S3 (20 pcs)	20 pcs checked, no damage found.	Passed
Symmetry check (sleeves, collar, shoulders, pockets)	II (315 pcs)	Satisfactory.	Passed

III. Workmanship — Defectives List

DEFECT	CLASS	CRI	MAJ	MIN
Uncut thread	Minor	0	0	18
Broken stitch	Major	0	8	0
Print joint out at side seam	Major	0	1	0
Armhole joint uneven	Major	0	8	5

WORKMANSHIP SUMMARY

	CRITICAL	MAJOR	MINOR	AQL RESULT
Number of defectives found	0	17	23	Beyond AQL
Maximum allowed	0	14	21	
Number of inspected samples	315	315	315	

ADDITIONAL PICTURES



Inspected pieces



Total defective pieces



Inspected cartons



Sealed cartons with stickers

V. Important Notes

THE ABOVE RESULT(S) REFLECT(S) GUANGZHOU ALSHUMUL TRADE CONSULTING CO., LTD'S FINDINGS AT THE TIME AND PLACE OF INSPECTION. THIS REPORT DOES NOT RELEASE THE BUYER OR SELLER FROM CONTRACTUAL RESPONSIBILITIES, NOR DOES IT PREJUDICE THE BUYER'S RIGHT OF CLAIM TOWARD THE SELLER / SUPPLIER FOR COMPENSATION FOR ANY APPARENT AND/OR HIDDEN DEFECTS NOT DETECTED DURING INSPECTION OR OCCURRING ANYTIME THEREAFTER.